

Date: Tuesday, 03/03/2009 4:12:11 PM  
 User: Julie Dawson

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : SPRING PIN CLIP

Job Number : 46250

Estimate Number : 13116

P.O. Number :

Part Number : D2692

This Issue : 03/03/2009 S.O. No. :

Drawing Number : D2692 REV A

Prsht Rev. : NC

Project Number : N/A

First Issue : / / Type : PURCHASED PARTS

Drawing Revision : A

Previous Run : 36682

Material :  
Due Date : 18/03/2009Qty: <sup>100</sup>/<sub>20</sub> Um: Each

Written By :

Checked & Approved By : JUD 09.03.04  
 Comment : Est Rev:A revA as per dwg 08-01-09 DD  
 verified by LL 08/01/09

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 83570809103109(100)

Purchase Part Number: CP-69H wire dim. 0.050" to 0.070" finish :inc plated

Supplier: Spaenaur (1-800-265-8772)

Certificate of conformity is required

2.0

D2692

Spring Pin Clip

Comment: Qty.: 1.0000 Each(s)/Unit Total : <sup>100</sup>/<sub>20</sub> 00.0000 Each(s)

Spring pin clip

batch \_\_\_\_\_

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure certificate of conformity is attached

08/03/06 (100)

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

08/03/16 (100)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 4119/3/17(100)SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPRING PIN CLIP

Job Number: 46250

Part Number: D2692

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/17 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



ME  
09-03-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN <i>me</i>	DRAWN BY <i>me</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2692	REV. A SHEET 1 OF 1
DATE 97.07.03		TITLE SPRING PIN CLIP	SCALE NTS
A	97.07.03	NEW ISSUE	



MUST FIT  $1/4"$  TO  $3/8"$  PIN  
WIRE DIAMETER 0.050 TO 0.070  
FINISH: ZINC PLATED

POSSIBLE SUPPLIER: SPAENAU (1-800-265-8772)  
PART # CP-69H

RELEASED  
97/07/16 DS  
ECN 006

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 46250



# Purchase Order

Date Mar 09, 2009	Page 1
Purchase Order Number PO00008357	

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1053

**Vendor Address:**

Haskins Industrial  
5-52 Antares Drive  
Nepean, ON K2E 7Z1  
Phone (613) 723-8800  
Fax (613) 723-8806

**Ship To:**

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-HAS001	Mar 09, 2009	N30	COLLECT	Mar 13, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
100.0000	D2692	Spring Pin Clip Comments: AS PER DWG D2692 REV. A P/N: CP-69H WIRE DIM. 0.050" TO 0.070" FINISH: INC PLATED B46250	13/03/2009	No	0.083330	Each	8.33
1.0000	CV40DC13M421	drill chuck 13mm	13/03/2009	No	174.500000		174.50

CERTIFICATE OF CONFORMITY  
REQD UPON DELIVERY

**Comments:****Tax Summary:**

GST 9.14  
GSTME 0.00  
GSTND 0.00

Less:  
included tax

0.00

Subtotal

182.83

Total tax

9.14

Total purchase order in

CAD Dollars

191.97

Entered By: *CY* CLAVOIE

Approved By: *U*

HASKINS INDUSTRIAL INC.  
5-52 ANTARES DRIVE

\*\*\* B A C K O R D E R \*\*\*

Order # 1230657.01

NEPEAN, ONTARIO K2E 7Z1  
TEL (613) 723-8800 FAX (613) 723-8806

Order Date 03/10/09

Page 1 of 1

Sold To: DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY  
ON  
K6A 1K7

Ship To: DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY  
ON  
K6A 1K7

Cust Phone #	Warehouse	F.O.B.	Taken By
(613) 632-5200	OTTAWA	DEST WOG	Sylvie 613-723-880

Cust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Terms
05168	8357	03/11/09	1230657.01	PL	DICOM	NET 30

Ln#	Bin #	Order UM	Ship	B/O Product	Description
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2		100 C	100	SP1X100	CP-69H SPRING PIN CLIP
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*S*  
*09/03/16*

PLEASE NOTE:

1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
  2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
  3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
- CL= QTY NOT SHIPPED WAS CANCELLED  
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL *Ca* PACK *Ma* DATE *3/13/09*  
Printed on 2009-03-13 at 11:06